CIGARETTE SPECIFICATION

STOCKTON STREET
PARLIAMENT LS FTB (& LIGHTS)
BRAND CODE-0050 (STD)

EFFECTIVE DATE: 10/28/91
STANDARD PRODUCTION

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	9.0	MG/CIGT	8.5 - 9.4
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	54.0	MM					
FILTER LENGTH	:	25.0	MM					
TIPPING LENGTH	:	30.000	MM					
TOTAL R.T.D.	:	4.80	IN. H20					
DILUTION TARGET	:	35.0 +/-	5.0 %					

TIPPING PAPER : 60MM X 2700M PARLIAMENT SGL PPT TYPEC 11-650-A NOT PRE-PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0040 - 13.25% PARLIAMENT FTB
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

2057660950

REASON FOR CHANGE : CIGT PAPER CITRATE ADDITIVE % CHGD FROM 46CU/2.0%
: (IC);PM CODE 10-022-A U/R W/10-706-A TO 46CU/0.6%
: (NC);PM CODE 10-705-A TO INCREASE TAR. ADHESIVES
: UPDATED, NO WEIGHT CHANGE, OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
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